



Vincent Peripheral Wheels



Standard 100mm Peripheral Wheels – all 22mm bore

Glass Thickness (mm)	Code for Segmented	Code for Medium Grit	Code for Fine Grit	Code for Flat Polish Wheel
4	34010535	34009025	34007136	34458041
5	34010535	34179322	34277262	34458041
6	34010535	34277074	34009907	34458041
8	34010536	34179266	34011895	34012387
10	34010537	34179267	34018646	34012387
12	34010538	34179268	34013110	34012387
15	34010539	34179269	34011896	34049153
19	140099	34007713	34007714	34049153

Flat only and Pencil Round edges are also available

Standard 150mm Peripheral Wheels – all 22mm bore

4	34010031	34380003	34379378	34458042
5	34010031	34380045	34379383	34458042
6	34010031	34380060	34353347	34458042
8	34010032	34380155	34232106	34058007
10	34010032	34380159	34234766	34058007
12	34010034	34380622	34381111	34244362
15	34021055	3438069	34381360	34244362
19	34018777	34379661	34381460	34058008

Flat only and Pencil Round edges are also available





'REVERSE' 100mm Peripheral wheel for Laminated Glass – all 22mm bore

6	34474451	34462500 (rough)	-	-
8	34471123	34468425	34470679	34012387
10	34470192	34470502	34470501	34012387
12	34471038	34470504	34470503	34012387
16	34471157	34464525	34470680	34049153
20	34470191	34470944	34470945	34049153

'REVERSE' 150mm Peripheral wheel for Laminated Glass – all 22mm bore

6	34471124	34464527	34459015	34458042
8	34471124	34421858	34459016	34058007
10	34397351	34438621	34470374	34058007
12	34431132	34436645	34433521	34244362
16	34471302	34471364	34471365	34244362
20	34471748	34471367	34471368	34058008

150mm Arris Wheel (90° V-Wheel) – 22mm bore

Glass Thickness (mm)	Code for D107 Grit
≤10mm	34233884
≤19mm	34371343



We can also supply other sizes (25mm, 120mm, 20mm), special sizes for specific machines (e.g. Forvet Chiara) as well as grooving wheels

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Technical Parameters:

Standard Grinding Wheels

RPM: 100mm = 5500, 150mm = 5000

Type of Wheel	Glass Thickness (mm)	Feed Rate (mm/s)	Removal (mm)
Segmented Rough	3-8	8000	1
	12	6000	1.5
	15	5000	2
	19	4500	2
Medium Grit	3-6	4500	0.5
	8-10	4000	0.5
	12	3500	0.5
	15	3000	0.5
	19	2500	0.5
Fine Grit	3-6	3500	0.3
	8-10	3000	0.3
	12	2500	0.3
	15	2000	0.3
	19	1500	0.3

REVERSE Grinding Wheels

RPM: 100mm = 5500, 150mm = 5000

Segmented Rough (100mm)	6-8	6000	1
	10-12	5500	1.5
	16-20	5000	2
Medium Grit (100mm)	6-12	7000	1
	16-20	6000	1
Fine Grit (100mm)	6-20	5000	0.4
Segmented Rough (150mm)	6-8	7000	1
	10-12	7000	1.5
	16-20	6000	2
Medium Grit (150mm)	6-12	7000	1
	16-20	6000	1
Fine Grit (150mm)	6-20	5000	0.4

150mm Arris Wheel (90° V-Wheel)

RPM: 5000

Feed Rate: 15-20 m/min

Removal: 0.5-1mm

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